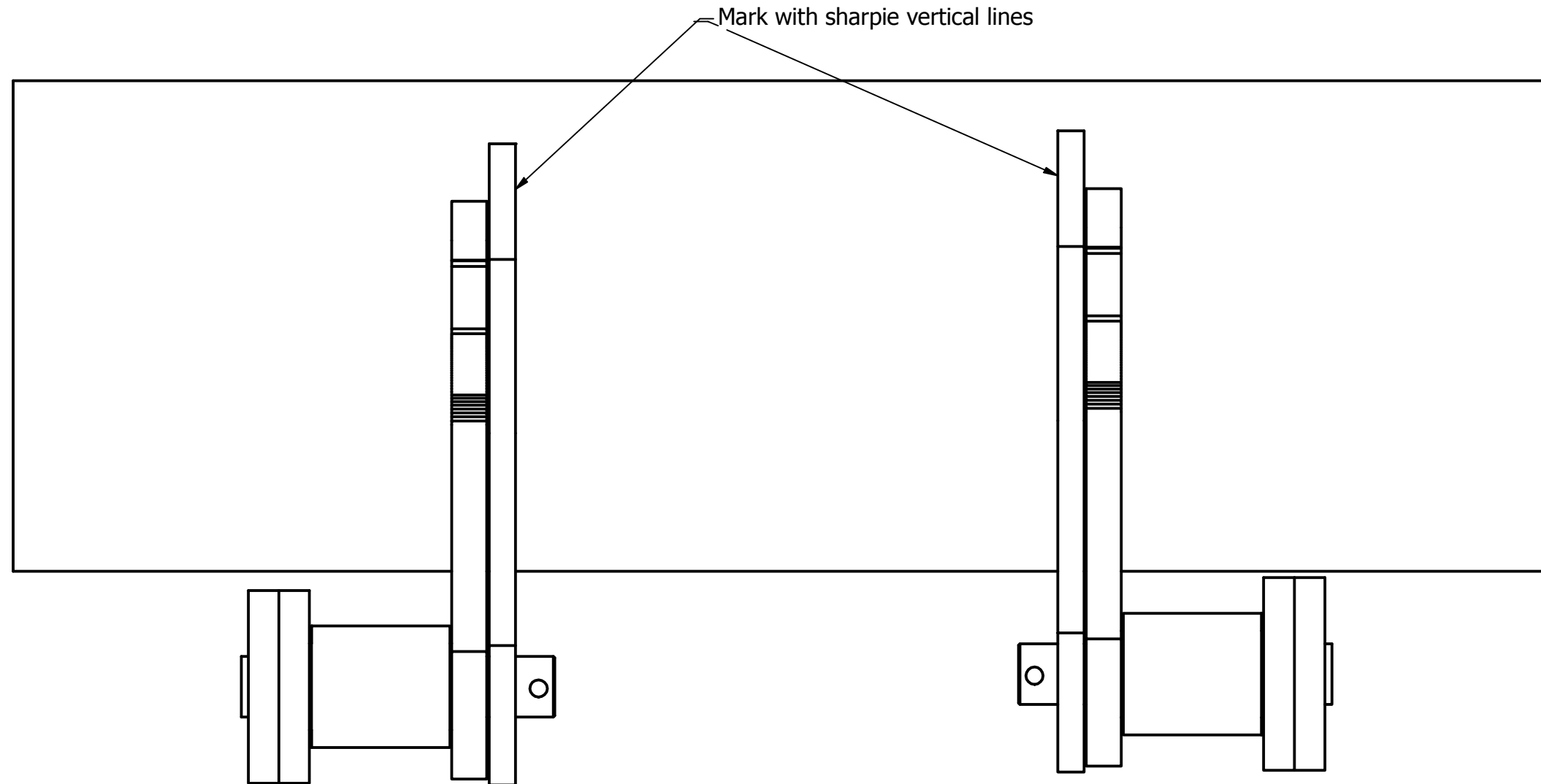


Material Conveyor Marker Square Test

Goal: To verify that the conveyors are traveling straight and the steel hasn't been bent.

Note: You don't have to cut the lumber for this test.



Steps

1. Place a board in the material feed conveyor.
2. Run the conveyor until the board is clamped but the first blade will not cut the board
3. Mark the board with vertical lines with a pen or marker.
4. Run the board until it is approximately at the middle blade 5 and stop it there.
5. Inspect the board to see if it has slipped side to side slightly.

Davy		2/7/2019
TITLE		Project: Retro C
Marker Test		
SIZE	DWG NO	REV
13X19		
SCALE	1/1	SHEET 2 OF 2